

Heater Core Replacement Instructions (Boxer)

1. Drain the antifreeze from the tractor engine before proceeding.
2. Locate the 4 roof holes and unfasten the cab roof.
3. Remove the exhaust hood (9) and the upper heater box cover (7) fasteners and remove plastic parts.
4. Locate the two screws that hold the heater core into place, and remove. Disconnect the heater hoses that are attached to the heater core.
5. Remove the old core and take the new core and install in its place. Attach the core to the lower heater box with the two screws provided. Re-attach the heater hoses.
6. Reinstall the upper heater box cover and the exhaust hood with the factory fasteners.
7. Reinstall the cab roof.
8. Fill the tractor with antifreeze, and purge/bleed the heater system of all air.
9. Dispose of old heater core.

NOTE: All references to left and right are taken from the operator's point of view when he/she is sitting in the driver's seat.

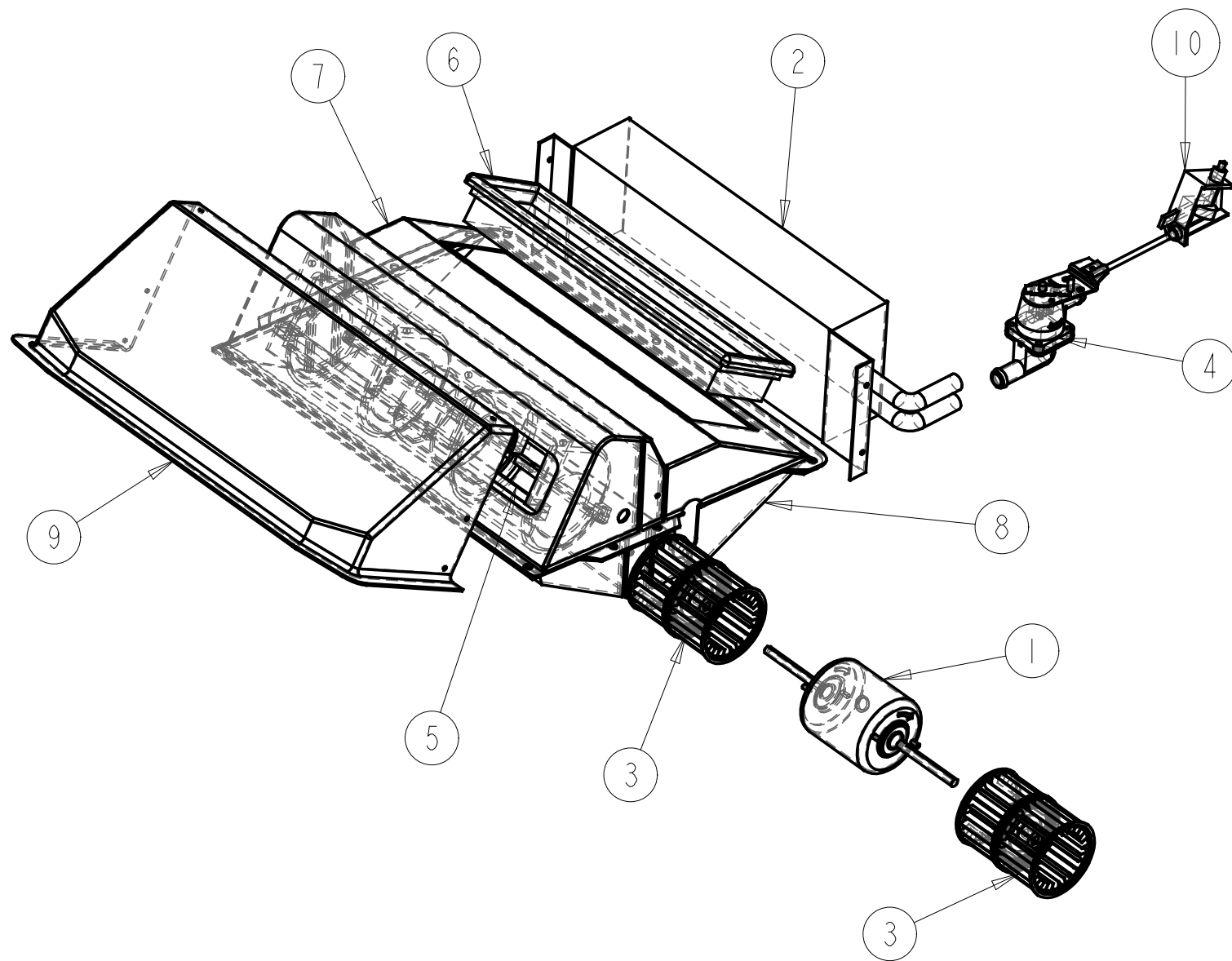


Figure	Boxer Heater
--------	--------------