





John Deere
4110 Boxer G.B.P.P.
Parts List & Mounting Instructions

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John Deere 4110 Boxer Mounting Instructions

Standard Parts List

Qty	Description	Photo
L&R	Rear Mounting Brackets	
L&R	Front Mounting Brackets	
2	Front Bracket Spacers	
L&R	Front Pedal Enclosure Panels	
2	Cab Lift Brackets (1" Tube)	
2	3/8" Black Snap Caps	
7 LF	180° O-rubber	
5 LF	90° O-rubber	

NOTE: All references to left and right are taken from the operator's point of view when he/she is sitting in the driver's seat.

John Deere 4100 Boxer Mounting Instructions

Standard Bolts List

Qty	Description
4	Bolt, Hex, ½" x 3", Gr. 8, Yellow Dichrome
4	Nut, Hex, ½", Gr. 8, Yellow Dichrome
4	Washer, Lock, ½"
2	Washer, Flat, Steel, 9/16" x 2 ½", Yellow Dichrome, (Trimmed 1 Side)
2	Washer, Flat, Rubber, 9/16" x 2 ½"(Trimmed 1 Side)
2	Washer, Flat, Steel, 9/16" x 2 ½", Yellow Dichrome, (Trimmed 3 Sides)
2	Washer, Flat, Rubber, 9/16" x 2 ½"(Trimmed 3 Sides)
8	Bolt, Flange, ¼" x ½", Yellow Dichrome
8	Nut, Flange, ¼", Yellow Dichrome
10	Nut, Flange, M12x1.75, Gr. 10.9, Yellow Dichrome
8	Bolt, Flange, M12x1.75x50MM, Gr. 10.9, Yellow Dichrome
4	Isolator, Rubber, 9/16" x 3", Black

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NOTE: Use the following torque specifications for all hardware: ½” hardware 73 ft-lbs, 3/8” hardware 42 ft-lbs, 5/8” hardware 177 ft-lbs.

1. Remove the 2-post ROPS, keep fender support crossmember and fasteners to be re-used, remove fender grab handles, seat, seat belt holders, and green plastic centre housing cover. If the tractor is equipped with either a front end loader or mid-mount mower attachment, to make installation easier, remove quick-tach loader and remove mid-mount mower. The front cab bracket will replace the mid-mount mower mount bracket. Remove the green round platform end piece.

2. Take the left rear bracket and position it over the 2-post ROPS mount on the fender. Using the factory ROPS hardware bolt the bracket into place. Take two M12 flange nuts provided, and re-using factory bolts, fasten the fender crossmember into place on the left side. See Figure 1. Repeat for the right side.

Figure 1



Use 2 provided M12x50 flange bolts as well.

Figure 2



3. Take the front mounting bracket and position it against three-hole bolt pattern that matches on the bell housing. If tractor is NOT equipped with a loader, use the front bracket spacer on the inside of the bracket. Use the M12 x 50 flange bolts and loosely fasten into place through the tapped holes. Do not torque to specification until cab is mounted. See Figure 2. Repeat for the right side.

4. Move to the cab. Remove the left door and right escape window. Take the cab lift brackets and bolt through the hole in the upper A-C crossmember. Using a chain or lifting strap, mount to lift brackets and prepare to lift cab off of shipping pallet. Unbolt the cab from the shipping pallet and lift cab off of pallet.

5. Take the 180° O-rubber and move to the front hood shield of the cab. Starting at the bottom of the hood shield, slide the O-rubber onto the steel panel and work your way around to the other side of the hood shield. See Figure 3.

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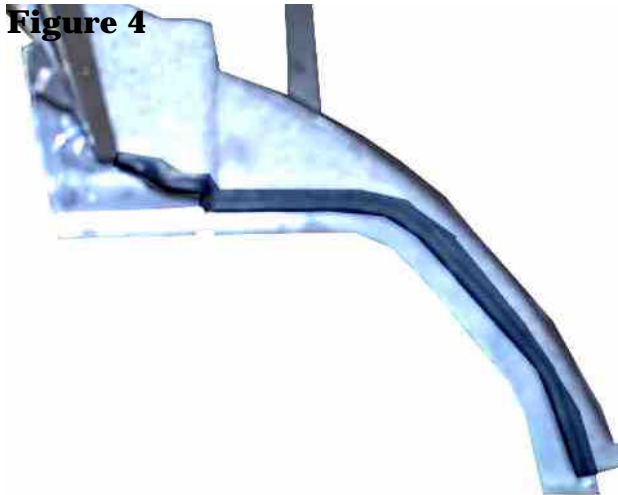
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6. Take the 90°O-rubber and move to the left side steel panel. Install the rubber onto the panel starting at the bottom and work your way back to the boxing and stop. Take the 180°O-rubber and continuing where you stopped with the 90, install the 180 onto the boxing and work your way to the back of the cab. See Figure 4 for left side, and Figure 5 for the right side. Repeat for right side.

Figure 3



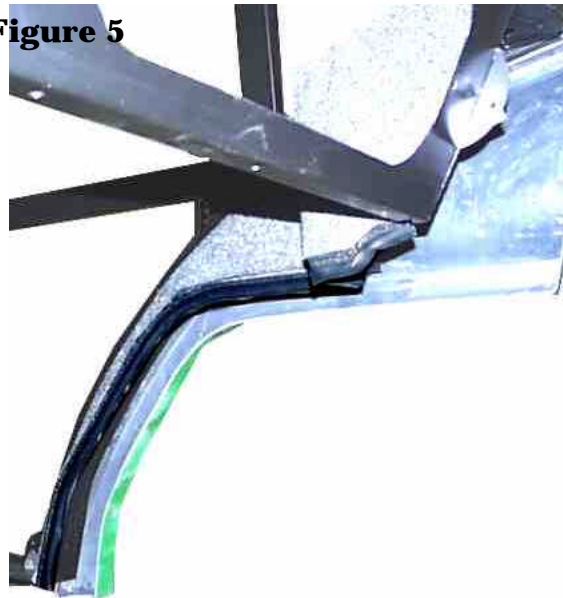
Figure 4



7. NOW YOU ARE READY TO MOUNT THE CAB. Place one rubber isolator mount on each bracket mount pad and lift the cab over the tractor. Slowly

lower the cab over the tractor until the cab mount is on the isolator mounts. Use the three sided notched rubber & steel flat washers for the front mounts. Use one 1/2" x 3" hex bolt, steel flat washer, rubber flat washer, 1/2" lock washer, and 1/2" hex nut for each mount and bolt cab to brackets. Ensure that the cab is sitting square on the tractor and once all bolts have been started, torque all bolts to specifications. The rubber mounts should be torqued until there is a 7/8" space between the steel mounting plates.

Figure 5



8. Remove the cab lift brackets. Take the 3/8" snap caps provided and put into the holes in the A-C crossmember. Re-install the rear plastic panels onto the cab.

9. Take the front left lower steel panel and position it against the operator platform and the cab frame. Use the 1/4" x 1/2" flange bolts and nuts provided, and bolt the shield onto the cab frame. See Figure 6. Repeat for the right side.

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