

**JDP**

BUILT FOR LIFE

**PARTS LIST  
&  
MOUNTING  
INSTRUCTIONS**

**T422D, T423D,  
T428D, T436G  
Jacobsen ROPS**

**T422D, T423D, T428D, T436G JACOBSEN ROPS  
PARTS LIST**

**HARDWARE :**

| Qty | Description                   |
|-----|-------------------------------|
| 2   | 5/16"x1 1/2" Hex bolts (gr.5) |
| 2   | 5/16" Lockwashers             |
| 2   | 3/8" Flatwashers              |
| 2   | 7/16"x2 1/2" Hex bolts (gr.8) |
| 2   | 7/16" Hex nuts (gr.5)         |
| 6   | 1/2" Flatwashers              |
| 6   | 1/2"x1 1/2" Hex bolts (gr.8)  |
| 6   | 1/2" Hex nuts (gr.8)          |
| 6   | 1/2" Lockwashers              |

**MISCELLANEOUS :**

| Item | Qty | Description                 |
|------|-----|-----------------------------|
| 2    | 2   | 2 1/2"x8" Rubber mounts     |
| 1    | 2   | 4 1/2"x5 1/2" Rubber mounts |
| 3    | 1   | Seat belt kit               |

# T422D, T423D, T428D, T436G JACOBSEN ROPS MOUNTING INSTRUCTIONS

1. Remove the two-post ROPS and seat plate prop.
2. Tilt the seat plate forward. Locate the two-hole bolt pattern in each of the side fenders, directly in front of the firewall. Position each 4 ½"x5 ½" rubber mount (1) over one of the two-hole bolt patterns, with the holes to the inside.
3. **NOW YOU ARE READY TO MOUNT THE ROPS.** Lift the ROPS, using the lift bolts located near the roof, directly above the unit. Slowly, lower the ROPS until the rear ROPS mounts rest solidly on the rubber mounts. Bolt the ROPS loosely to the chassis as shown in figure 1. REMEMBER to reattach the seat plate prop, through the rear ROPS mount, to the chassis.

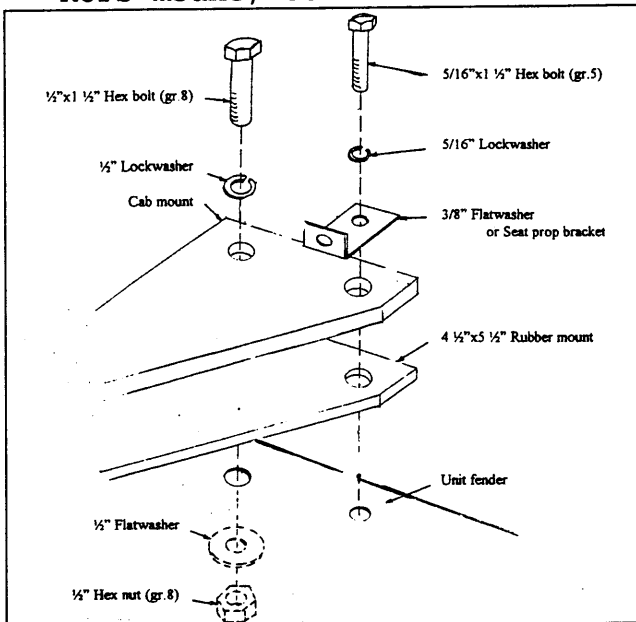


Figure 1

4. Centre the front of the ROPS from side to side. Using the holes in the front ROPS mounts as guides, drill four 9/16"dia. holes through the operator

platform. Lift the front of the ROPS approximately ½" off the platform. Slide one of the 2 ½"x8" rubber mounts (2) under each of the ROPS mounts. Lower the ROPS until the ROPS mounts rest solidly on the rubber mounts. Bolt the ROPS to the platform as shown in figure 2.

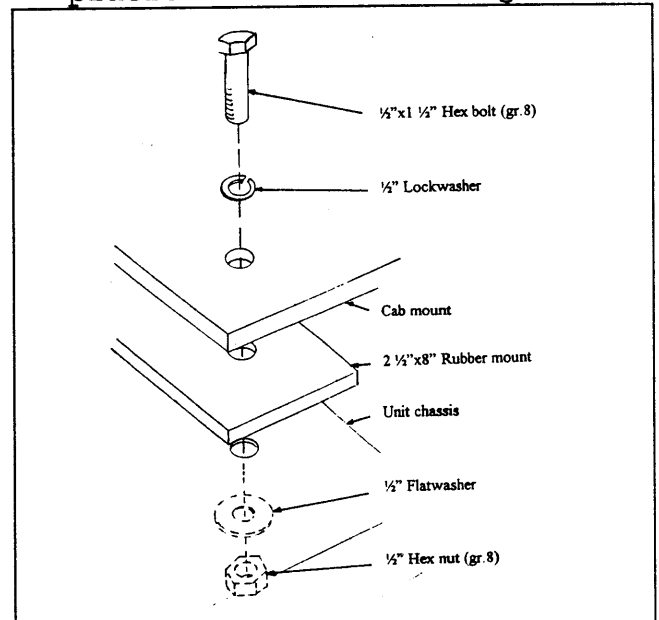


Figure 2

5. Tighten all front and rear ROPS mount bolts.
6. Locate the 15/32"dia. hole in the left, rear, inside frame member of the ROPS. Take one of the seat belt (3) anchors and position it against the inside of the tube as shown in figure 3. Bolt the anchor to the frame using the 7/16"x2 1/2" hex bolt, hex nut, and lockwasher provided.
7. Repeat step 6 for the right side.

**NOTE:**

All references to left and right are taken from the operator's point of view when he/she is sitting in the seat.

# T422D, T423D, T428D, T436G JACOBSEN ROPS MOUNTING INSTRUCTIONS

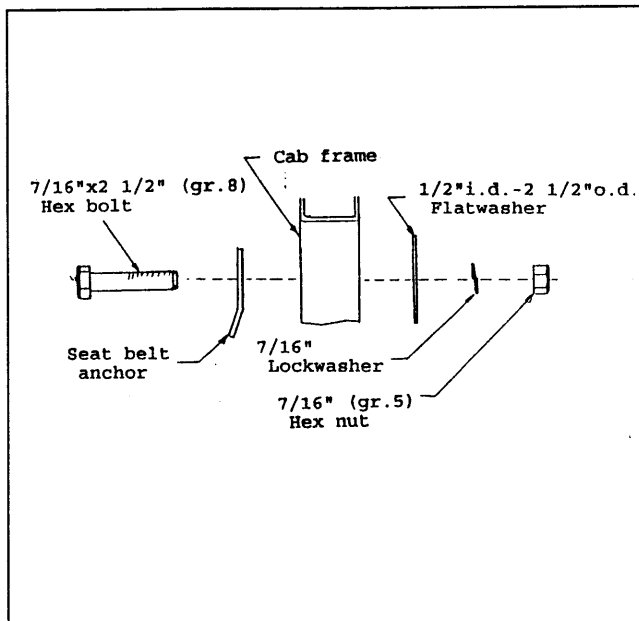


Figure 3

**NOTE:**

All references to left and right are taken from the operator's point of view when he/she is sitting in the seat.