

JODALE-PERRY

MOUNTING INSTRUCTIONS

MODEL: 325 TORO 4-post ROPS

CODE:

INCLUDES:

**MOUNTING INSTRUCTIONS
PARTS LIST**

JDP
BUILT FOR LIFE

Toro 325D ROPS Mounting Instructions

Standard Parts List

Qty	Description
L&R	Rear Mounting Brackets
3	Bolt, Hex, $\frac{3}{4}$ " x 4", Gr. 8, Yellow Dichrome
3	Bolt, Hex, $\frac{3}{4}$ " x 3", Gr. 8, Yellow Dichrome
6	Washer, Lock, $\frac{3}{4}$ "
4	Nut, Hex, $\frac{3}{4}$ ", Gr. 8, Yellow Dichrome
2	Washer, Flat, $\frac{3}{4}$ " x 2 $\frac{1}{2}$ "
2	Bolt, Hex, $\frac{1}{2}$ " x 3", Gr. 8, Yellow Dichrome
2	Washer, Lock, $\frac{1}{2}$ "
2	Washer, Flat, $\frac{1}{2}$ " x 2 $\frac{1}{2}$ "
2	Washer, Flat, $\frac{1}{2}$ "
2	Isolator, Rubber, $\frac{3}{4}$ " x 2"
2	Isolator, Rubber, $\frac{1}{2}$ " x 2 $\frac{1}{2}$ "
4	Washer, Rubber, Flat, $\frac{1}{2}$ " x 2 $\frac{1}{2}$ "

NOTE: All references to left and right are taken from the operator's point of view when he/she is sitting in the driver's seat.

MOUNTING INSTRUCTIONS

1. Locate the 3/4" dia. hole behind each fender of both sides of the unit. Take the rear mounting brackets (1) and position them against each hole, with the frame mounting plate to the top and pointing out. Loosely, bolt the brackets to the unit using the 3/4" x 3" bolts, nuts, and washers provided. (see diagram #1)
2. Level the rear mounting brackets horizontally. Using the 9/16" dia. hole in the brackets as a guide, drill a 9/16" dia. hole through the frame of the unit. Then using the 1/2" x 3" bolt, nut and washer on the left side and 1/2" x 1 1/2" bolt, nuts and washer on the right side, bolt the brackets snugly to the unit. Tighten the 3/4" x 3" bolts. (see diagram #1)
3. Place the 3" dia. rubber mounts onto the rear mounting brackets. Next, lift the ROPS frame directly above the unit. Slowly, lower the frame unit the front frame mounts line up with the front tube of the platform. Place the 2 1/2" dia. rubber mounts between the frame mounts and the unit. Then bolt the frame to the unit using the 3/4" x 3" bolts, washers supplied. (see diagram #2)
4. Continue lowering the rear of the frame until it rests solidly on the rubber mounts on the rear mounting brackets. Bolt the frame snugly to the mounts using the 1/2" x 3" bolts, nuts and washers provided. (see diagram #3)

NOTE:

All references to left and right will be taken from the operator's point of view, when he/she is sitting in the seat.

