

**JDP**

BUILT FOR LIFE

**PARTS LIST  
&  
MOUNTING  
INSTRUCTIONS**

**M4700, M5400  
Kubota ROPS**

# M4700, M5400 KUBOTA ROPS PARTS LIST

## BRACKETS, SHIELDS, ETC. :

Item	Qty	Description
	2	L&R Front bracket
	1	2 Front bracket spacers
	3	L&R Rear brackets
	4	L&R Steps

## HARDWARE :

Qty	Description
8	16x45x1.5mm Hex bolts (gr.5)
4	3/8"x3/4" Whiz bolts
4	1/2"x3" Hex bolts (gr.8)
4	1/2" Hex nuts (gr.8)
4	1/2" Lockwashers
4	9/16"i.d.-2 1/2"o.d. Flatwashers
2	5/8"x3 1/2" Hex bolts (gr.8)
2	5/8" Hex nuts (gr.8)
10	5/8" Lockwashers

## MISCELLANEOUS :

Item	Qty	Description
**	4	9/16"i.d.-2 1/2"o.d. Rubber flatwashers
**	4	9/16"i.d.-3"o.d. Rubber mounts

# M4700, M5400 KUBOTA ROPS MOUNTING INSTRUCTIONS

1. Remove the upper portion of the two-post ROPS, ROPS connection channels, fender grab handle, and fender mounted four-way flashers.
2. If your tractor is equipped with a LA1001 Kubota loader, skip to step 4.
3. Take one of the front bracket spacers (1) and position it against the lower four-hole bolt pattern on the left side of the engine housing, with the top pointing forward. (see figure 1)

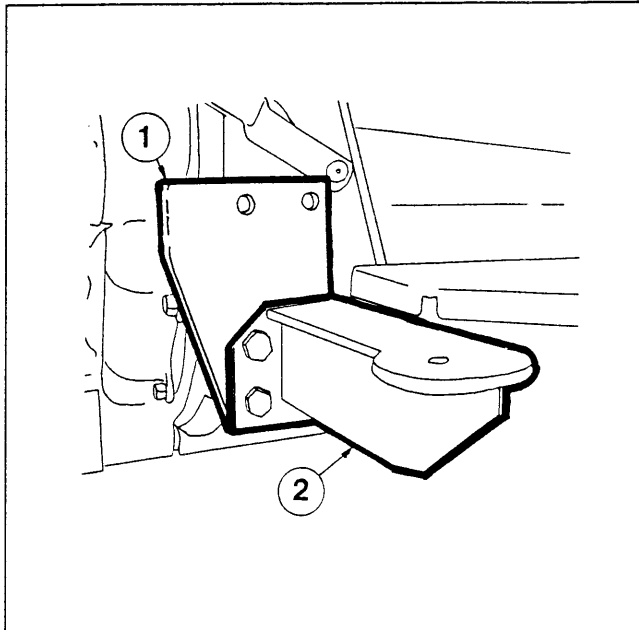


Figure 1

4. Take the left front bracket (2) and position it against the four-hole bolt pattern in the spacer or loader subframe, with the ROPS mounting plate to the front and outside. Loosely bolt the bracket, through the spacer or subframe, to the engine housing using the 16x45x1.5mm hex bolts and 5/8" lockwashes provided. (see figure 1)

5. Repeat steps 2-4 for the right front bracket.
6. Move to the ROPS. Take the left rear bracket (3) and position it against the bottom of the left, rear ROPS mount, with the bracket tubing to the front and inside. Loosely bolt the bracket to the ROPS mount as shown in figure 2.

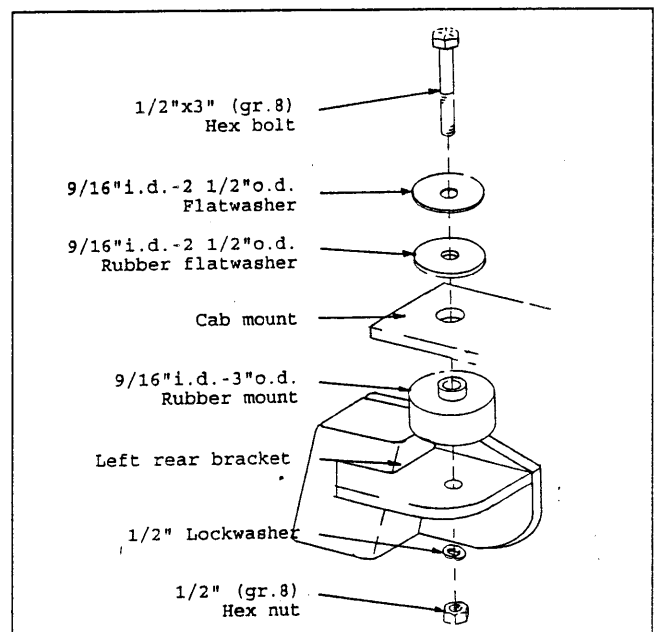


Figure 2

7. Repeat step 6 for the right rear bracket.
8. **NOW YOU ARE READY TO MOUNT THE ROPS.** Place one rubber mount on each ROPS mounting plate of the front brackets. Lift the ROPS, using the lift bolts located near the roof, directly above the unit. Slowly, lower the ROPS so that the rear brackets (3) slide over the top of the lower factory ROPS members. Continue lowering the ROPS until the front ROPS mounts rest solidly on the rubber mounts. Loosely bolt

**NOTE:**

All references to left and right are taken from the operator's point of view when he/she is sitting in the seat.

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the rear brackets to the ROPS members using the 5/8"x3 1/2" hex bolts, hex nuts, and lockwashers provided. Then bolt the ROPS snugly to the front brackets as shown in figure 3.

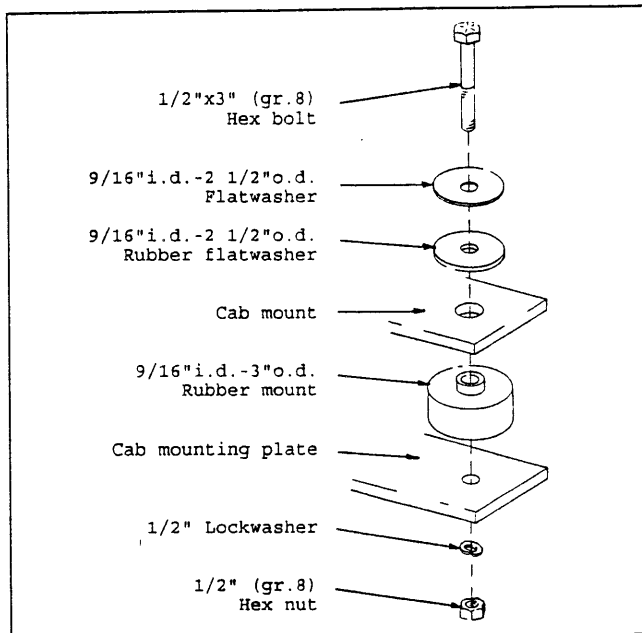


Figure 3

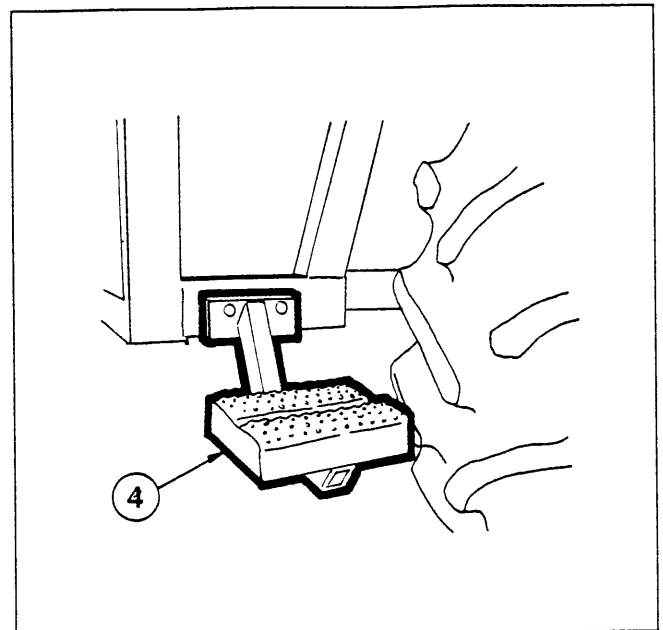


Figure 4

9. Tighten all front and rear bracket bolts.
10. Take one of the steps (4) and position it against the step mount located at the bottom of the left door opening. Bolt the step to the mount using the 3/8"x3/4" whiz bolts provided. (see figure 4)
11. Repeat step 10 for the right side.

**NOTE:**

All references to left and right are taken from the operator's point of view when he/she is sitting in the seat.