

JODALE-PERRY

BUILT FOR LIFE

**PARTS LIST
&
MOUNTING
INSTRUCTIONS**

**F2000, F2100, F2400
KUBOTA**

F2000, F2100, F2400 KUBOTA PARTS LIST

BRACKETS, SHIELDS, ETC.:

Qty	Description
1	- Brake shield
1	- Clutch shield
1	- Front bracket
L&R	- Rear brackets

HARDWARE:

Qty	Description
4	- 1/4"x3/4" Hex bolts
4	- 1/4" Hex nuts
4	- 1/4" Lockwashers
2	- 3/8"x1 1/2" Hex bolts - gr. 8
4	- 3/8"x2 1/2" Hex bolts - gr. 8
6	- 3/8" Hex nuts - gr. 8
6	- 3/8" Lockwashers
4	- 1/2"x3" Hex bolts - gr. 8
4	- 1/2" Hex nuts - gr. 8
4	- 1/2" Lockwashers
4	- 1/2"i.d.-2 1/2"o.d. Flatwashers

MISCELLANEOUS:

Qty	Description
1	- 28"x40" Floormat (as per pattern)
1	- 15 3/4"x24" Mylar
1	- 1' 1"x1" NDAX
1	- 12 1/2' 90 degree O-rubber
1	- 2' 180 degree O-rubber
4	- 1/2"i.d.-2 1/2"o.d. Rubber flatwashers
4	- 1/2"i.d.-3"o.d. Rubber mounts
1	- 22"x30" Upholstery (as per pattern)

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1. Remove the factory ROPS, factory floormat, seat and seat slider from the seat plate and service latch located underneath the front of the platform. In addition, remove the four bolts anchoring the front of the platform to the unit's central frame.
2. Take the front bracket (1) and line up the six-hole bolt pattern with the one in the unit's central frame underneath the platform. Loosely, bolt the sides of the bracket to the frame using the 3/8"x2 1/2" hex bolts, hex nuts and lockwashers supplied. Reattach the service latch, removed in step 1, by bolting it through the bracket to the frame using the 3/8"x1 1/2" hex bolts, hex nuts and lockwashers provided. (see diagram #1)
3. Take the rear brackets (2) and slide each into one of the factory ROPS mounts. REMEMBER to keep the cab mounting plate horizontal and pointing outward. Bolt the brackets loosely to the mounts using the factory ROPS hex bolts and hex nuts removed in step 1. (see diagram #2)
4. Take the clutch shield (3) and position it on the unit's platform around the clutch pedal. Holding the shield tightly, drill two 9/32" dia. holes through the shield and platform. Bolt the shield to the platform using the 1/4"x3/4" hex bolts, hex nuts and lockwashers supplied. (see diagram #3)
5. Repeat step 4 for the brake shield (4) and brake pedal. (see diagram #4)
6. Tilt the seat plate forward. Take the 15 3/4"x24" piece of mylar (5) and position it against the bottom of the seat plate with the silver side down. Cut all necessary openings for seat plate supports and bolts. Glue the mylar to the seat plate. (see diagram #5)
7. Lower the seat plate. Take the 22"x30" piece of upholstery (6) and position it against the top of the seat plate, between the fenders, with the grey cloth up. Cut all necessary openings for controls and seat bolts. Glue the upholstery to the seat plate and side control panels. Cut the upholstery along the front and side edges of the seat plate to allow access beneath the seat plate. (see diagram #6)
8. Reattach the seat and seat slider to the seat plate.
9. Take the 90 degree O-rubber (7). Beginning at the bottom, rear, left corner of the cab, slide the O-rubber onto the side lip with the bulb down. Work your way forward, around the

NOTE:

All references to left and right will be taken from the operator's point of view, when he/she is sitting in the seat.

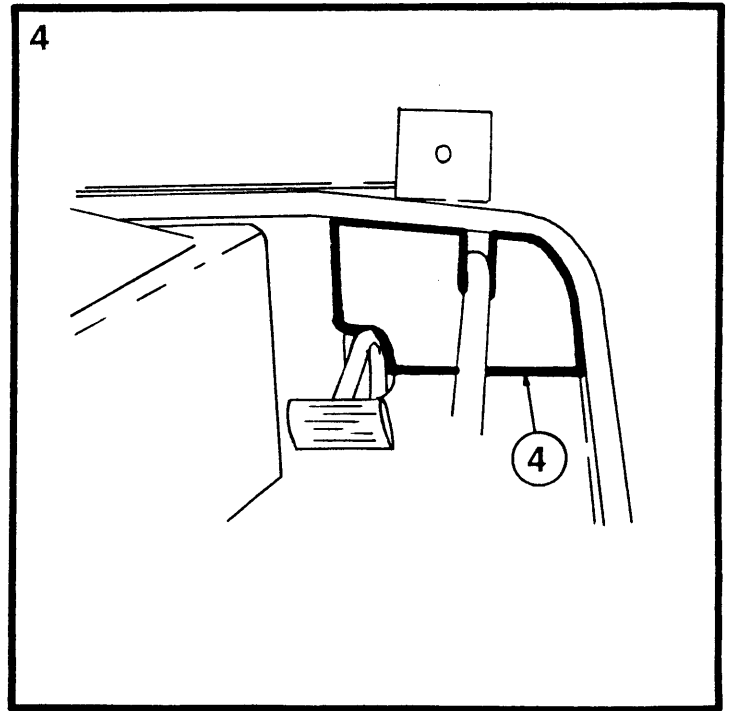
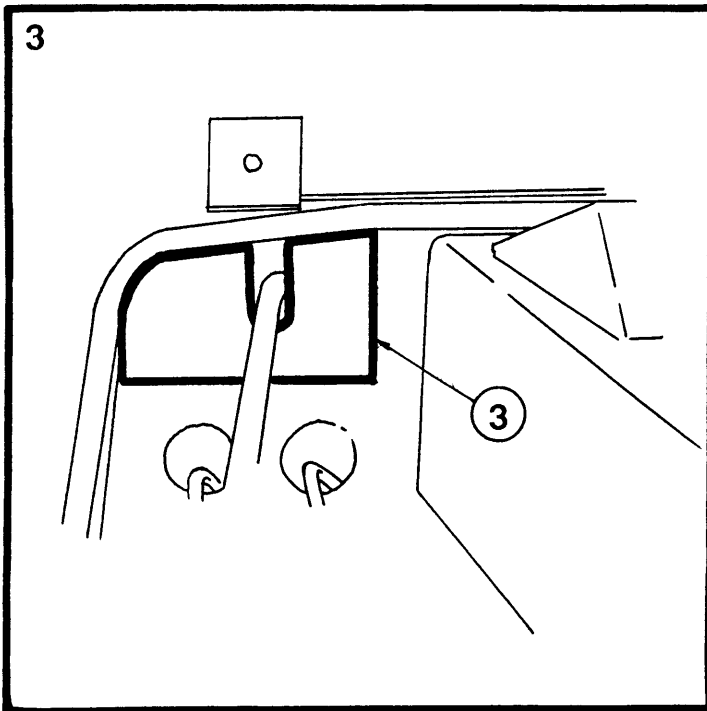
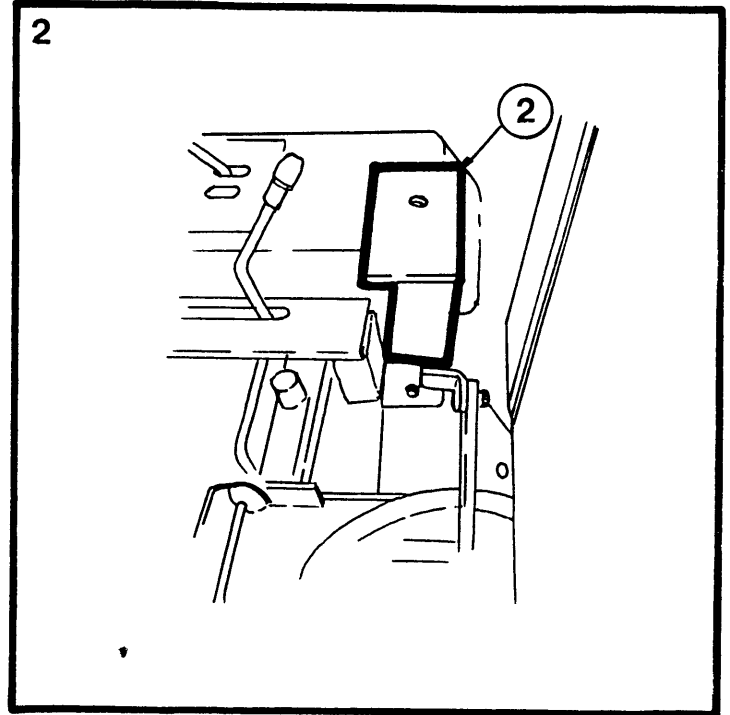
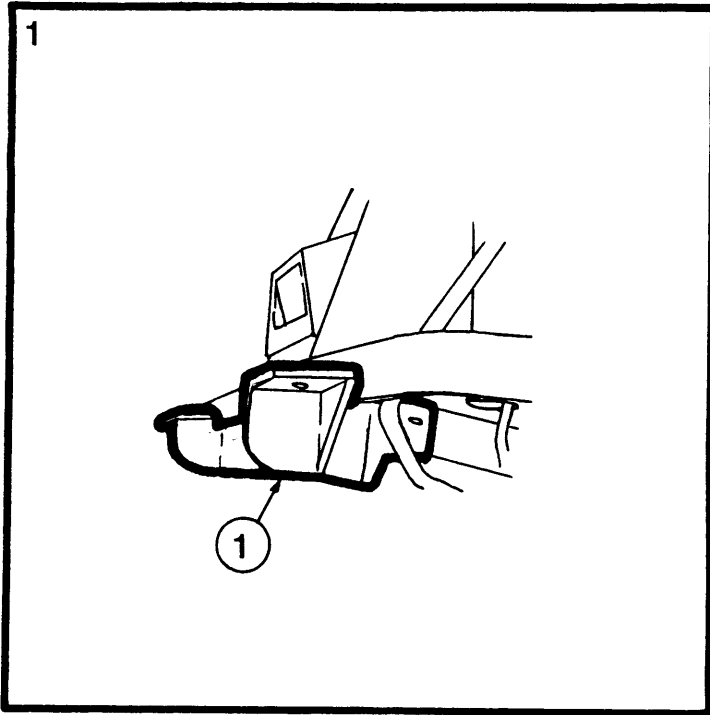
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- front, then rearward until the bottom, rear, right corner of the cab. (see diagram #7)
10. Locate the bottom lip of the rear panel between the rear cab mounts. Take the 90 degree O-rubber (7) and slide it onto the lip with the bulb up. (see diagram #8)
 11. Take the 180 degree O-rubber (8). Beginning at the bottom, rear, left corner of the cab, slide the O-rubber onto the bottom edge of the rear panel. Work your way rearward, then left to right until you reach the 90 degree O-rubber (7) installed in step 10. (see diagram #9)
 12. Repeat step 11 for the right side.
 13. Tilt the seat plate forward and the hood backward.
 14. **NOW YOU ARE READY TO MOUNT THE CAB.** Place one rubber mount on each cab mounting plate of the front and rear brackets. Lift the cab, using the lift bolts located near the roof, directly above the unit. Slowly, lower the cab until the cab mounts rest solidly on the rubber mounts. Bolt the cab snugly to the front and rear brackets as shown in diagram #10.
 15. Tighten all front and rear bracket bolts.
 16. Take the 1"x1" NDAX (9) and locate the left, rear bracket. Beginning from the 180 degree O-rubber (8), installed in step 11, position the NDAX between the bracket and side fender. Work your way forward, then inside between the bracket and side control panel. Remove the adhesive backing and apply the NDAX to the rear bracket. (see diagram #11)
 17. Repeat step 16 for the right side.
 18. Take the 28"x40" piece of floormat (9) and position it on the platform. Cut the floormat to fit snugly around all pedals, controls and openings. Position the factory floormat over the floormat supplied. (see diagram #12)
 19. To ensure maximum protection against sound and moisture penetration, use a urethane sealant to fill all cracks and small openings around the floormat and a silicone sealant around the various shields.

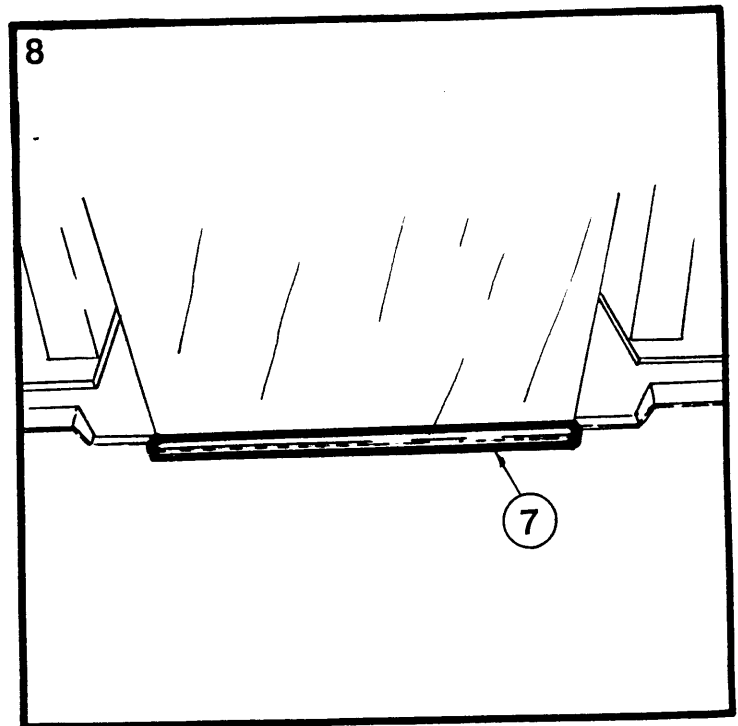
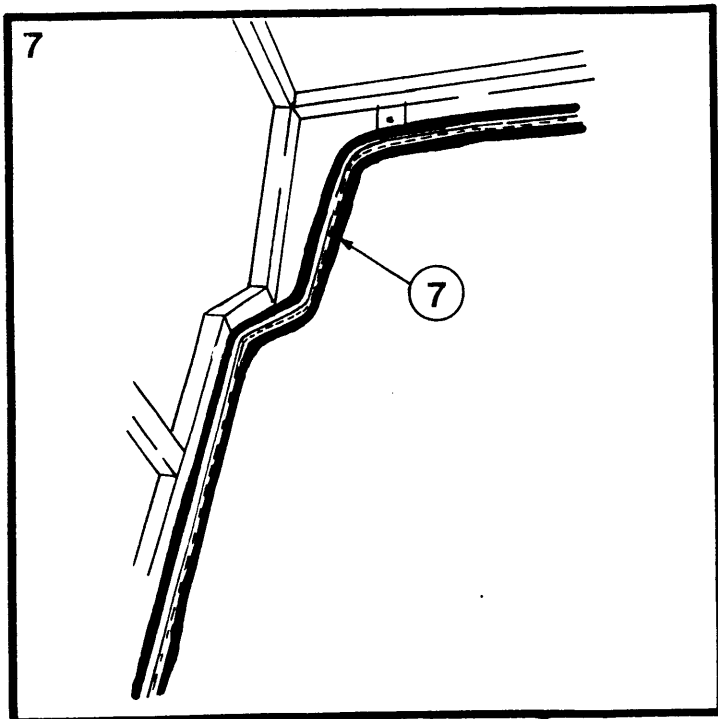
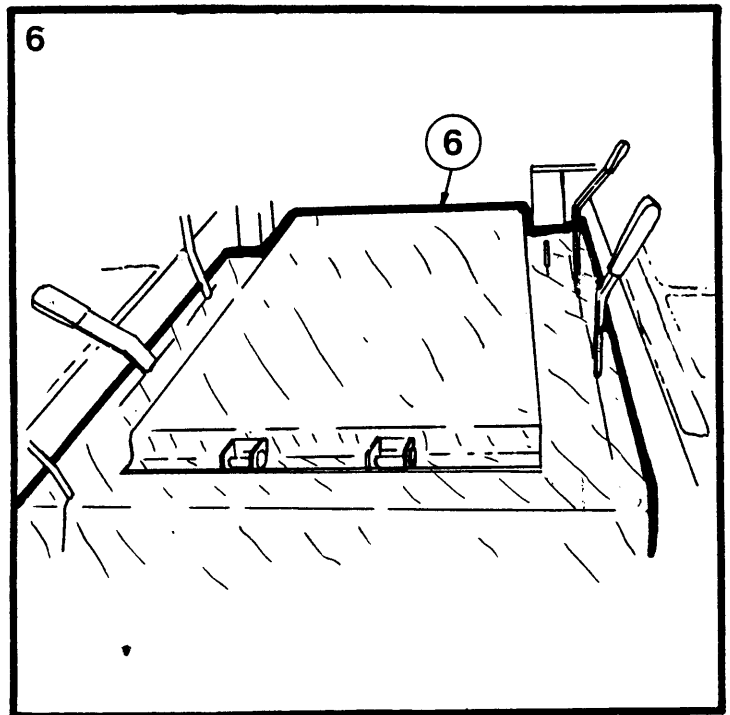
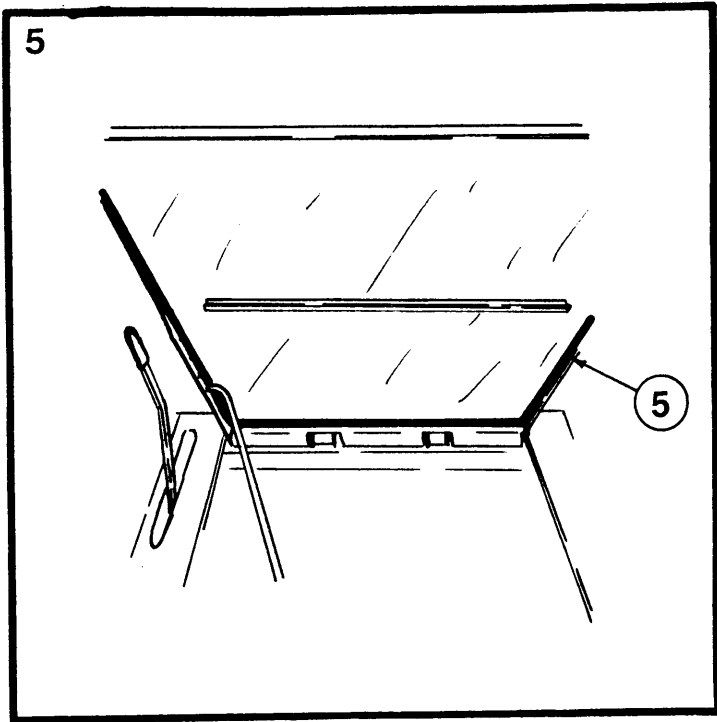
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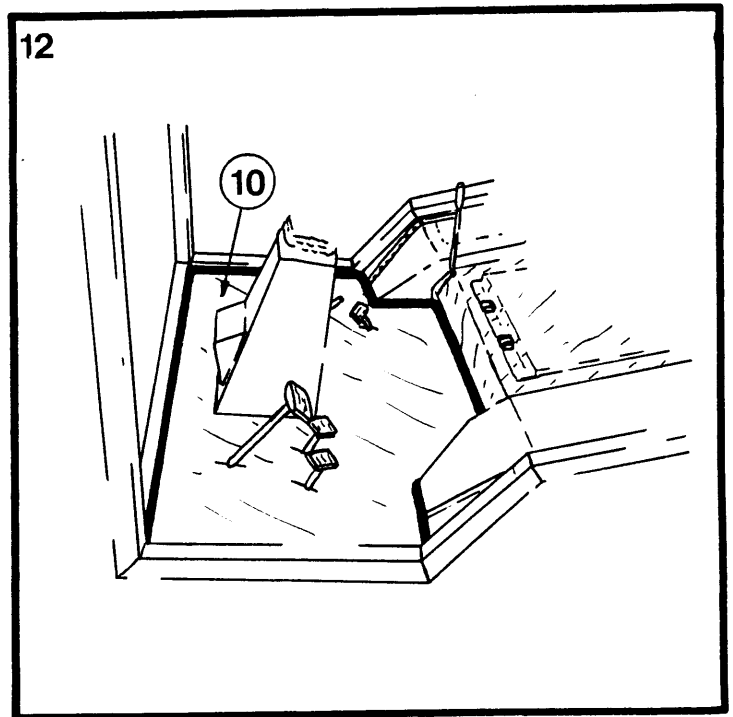
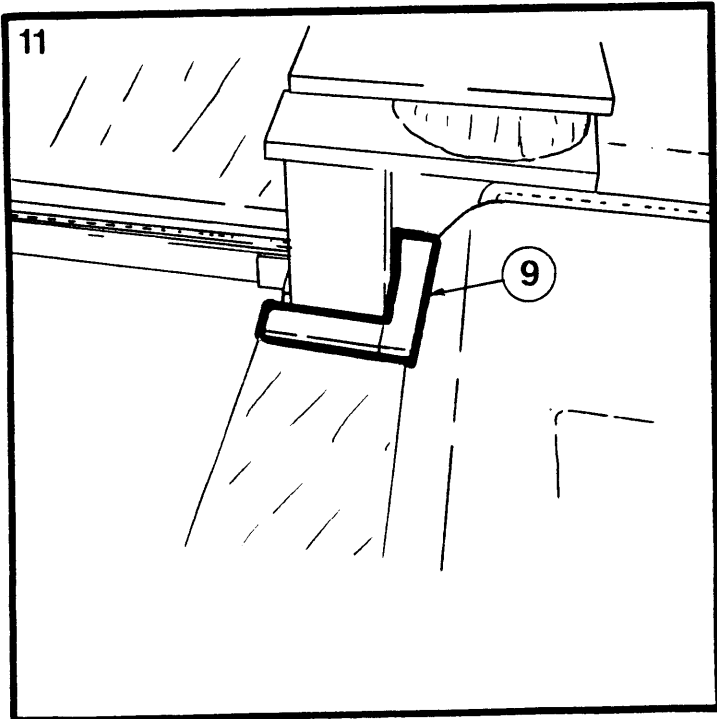
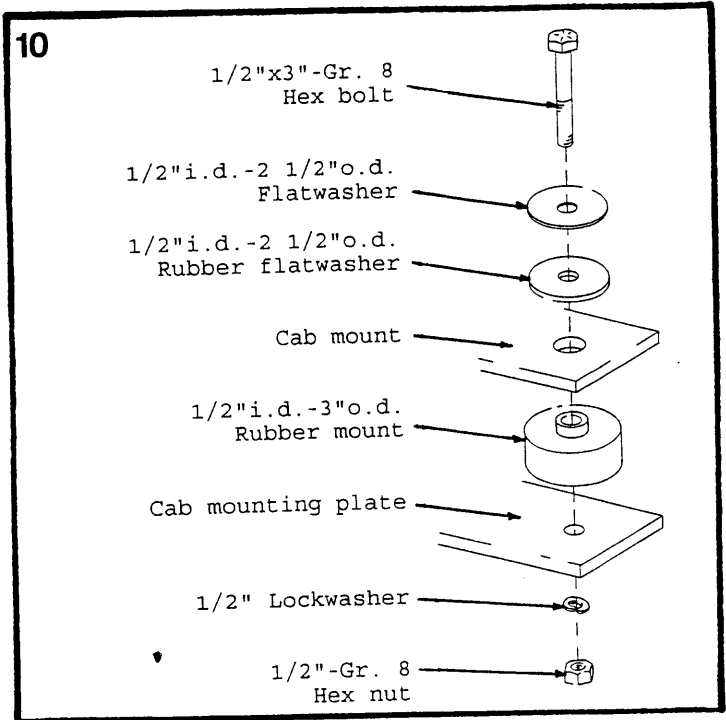
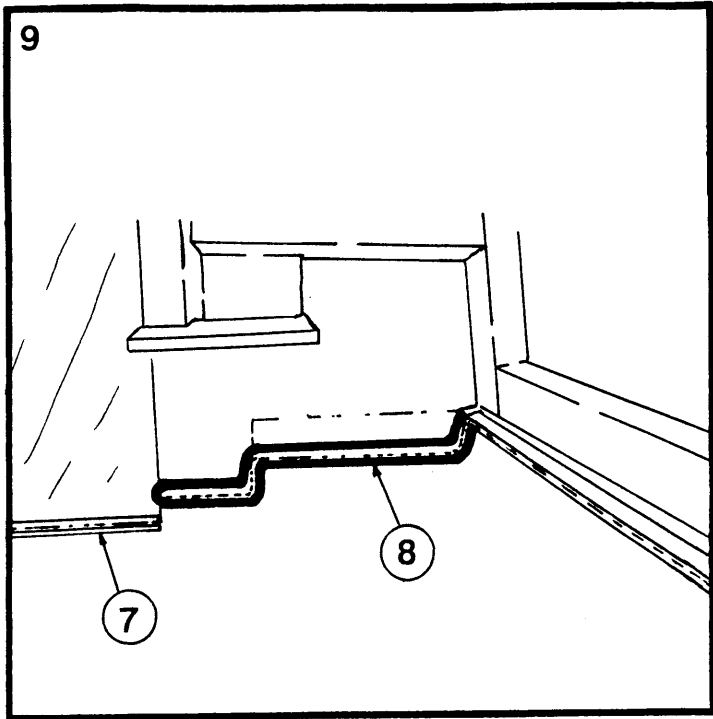
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**F2000, F2100, F2400 KUBOTA
HEATER CONNECTION PARTS LIST**

HARDWARE:

Qty	Description
2	- 3/8"NPT-3/8"barb 90 degree Fittings
2	- MH-6 Hose clamps

MISCELLANEOUS:

Qty	Description
1	- 25' 3/8"i.d. Heater hose

F2000, F2100, F2400 KUBOTA HEATER CONNECTION INSTRUCTIONS

1. Proceed with the following **AFTER** the cab has been mounted.
2. Drain the anti-freeze in the unit.
3. Remove the two 5/16"x1 1/2" bolts fastening the roof to the front cab frame. Open the roof, using the roof prop to secure the roof.
4. Remove the pressure plug (1) located on the right side of the thermostat housing. Then, screw one of the 3/8"NPT-3/8"barb 90 degree fittings into the housing. **REMEMBER** to use a water sealant material around the threads of the fitting.
(see diagram #1)
5. Remove the suction plug (2) located on the lower radiator hose on the right side of the radiator. Loosen the tailpipe, then screw the 3/8"NPT-3/8"barb 90 degree fitting into the hose. **REMEMBER** to use a water sealant material around the threads of the fitting. (see diagram #2)
6. Locate the 3/8"i.d. heater hose at the base of the rear, left corner of the cab frame. Identify which side of the hose is connected to the water valve of the fan/heater assembly. Route the hose to the pressure fitting (1). Tie down the hose as required to ensure that it does not interfere with any controls, levers, or accessories of the unit. Measure off the distance to the fitting and cut the hose (allow for some excess). Connect the hose to the fitting using the MH-6 hose clamp provided.
7. Take the remaining heater hose and route it to the suction fitting (2). Tie down the hose as required to ensure that it does not interfere with any controls, levers, or accessories of the unit. Measure off the distance to the fitting and cut the hose (allow for some excess). Connect the hose to the fitting using the MH-6 hose clamp provided.
8. Ensure that all connections are tight, lower the roof, and fill in anti-freeze.
9. Open the water valve, using the rotary control cable in the switchplate of the cab, approximately half-way and turn on the fan. Start the unit and run at PTO rpm for 5 minutes. Once the heater begins to heat, open the water valve completely. Stop the unit, check for leaks and add anti-freeze as required.
10. Start the unit again and drive at PTO rpm for a few minutes to remove any air trapped in the heater hose. Stop the unit

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again, check the anti-freeze and add as required. If the heater still does not heat, your unit will probably require an auxiliary water pump to assist in water circulation.

11. Rebolt the roof to the cab frame.

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